

IN THE SPECIFICATION:

Please amend the Abstract as follows:

~~An anode can having a sufficient strength in a fixing portion of the anode can and a cathode cover of a battery as well as a manufacturing method thereof are obtained.~~ A cylindrical anode can has a sidewall ~~and extends~~ extending along a central axis. The sidewall has an upper end portion ~~serving as a large thickness portion~~ having a relatively large thickness and a sidewall small ~~thickness~~ portion having a thickness ~~relatively~~ smaller than ~~that of~~ the upper end portion. The upper end portion is located at an end of the sidewall, and the sidewall small ~~thickness~~ portion ~~refers to~~ is a portion other than the upper end portion ~~in the sidewall~~. In the sidewall, a distance (L3) between an outer circumferential surface of the upper end portion and the central axis is equal to a distance (L3) between an outer circumferential surface of the sidewall small ~~thickness~~ portion and the central axis. ~~Meanwhile, a~~ A distance (L1) between an inner circumferential surface of the upper end portion and the central axis is smaller than ~~a~~ the distance (L2) between an inner circumferential surface of the sidewall small ~~thickness~~ portion and the central axis.